

Rubber Block Area Paint

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The surfaces of a tire, wheel center and conical ring that contact rubber blocks of Penn Machine (PMC) manufactured resilient wheels require a coating of paint to act as a corrosion inhibitor. The paint also is a factor in the torque carrying capability of the wheel assembly.

PMC recently discovered that a single batch of paint which was supplied with certain Tire Kits may show signs of poor adhesion. This paint may have also been used on certain tires, wheel centers and conical rings.

The specific paint is: Krylon Acrylic-Quik Acrylic Lacquer Paint 1602 Ultra Flat Paint

The batch code of paint in question is 3482RA and can be found stamped on the bottom of the can of spray paint.



Indications of Poor Adhesion

- Coating shows signs of inconsistent or blotchy finish
- Flaking paint

Actions

- Inspect painted surfaces of new tires, wheel centers and conical rings for any
 indications of poor adhesion. If indications are found, do not use and contact
 PMC. If no indications are found, assemble wheels and install. Monitor wheels for
 any tire slippage for approximately 100 miles of service. Tire slippage is indicated
 by broken shunts. If tire slippage is not observed during this 100 mile monitoring
 period, no further observation beyond standard preventative maintenance
 procedures is necessary.
- PMC recommends that you not use any paint from this specific batch (3482RA)
- If this paint is found in a tire kit, please contact PMC for coordination of replacement paint and the return of any used or unused cans.



- If you used this specific paint in a wheel assembly in connection with the PMC tire kit, monitor wheels for any tire slippage for approximately 100 miles of service. Tire slippage is indicated by broken shunts. If tire slippage is not observed during this 100 mile monitoring period, no further observation beyond standard preventative maintenance procedures is necessary.
- If you have any questions regarding this Service Bulletin, please contact PMC.

Contacting PMC

When contacting PMC, please contact your Sales Representative. If you do not know who that is, please call us at 724.459.0302 or email pmcsales@pennmach.com.