

## **Fastener Replacement During Wheelset Overhaul and Maintenance**

Penn Machine Company is providing this notice to all operators, maintenance providers, OEM's and any other party that may disassemble or maintain any component as part of a wheelset.

After a wheelset has been placed into rail operation, all fasteners used to secure components and their associated mounting provisions onto the wheelset must be replaced with new fasteners during a wheelset overhaul. In addition, any component secured to the wheelset by fasteners that is removed for any reason shall also have fasteners replaced with new fasteners during reassembly. All such fasteners are considered a one-time use item. Replacement fasteners must meet the OEM specifications as defined on the wheelset bill of material.

Fasteners that are integral of any component and not used to secure component to the wheelset, shall be replaced at the discretion of the OEM of that specific component.

PMC also requests that during periodic maintenance cycles all fasteners should be inspected for any signs of damage, excessive corrosion, or other signs of concern to ensure the safety of the passengers and equipment.

If there are any questions concerning this requirement, or the specification of fasteners, contact Penn Machine Company for support.



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